

# The CAM-I Capacity Model

Rated Capacity	Summary Model	Industry-Specific Model	Strategy-Specific Model	Traditional Model	
Rated Capacity	Idle	Not Marketable	Excess Not Usable	Theoretical	
		Off-limits	Management Policy		
			Contracts		
	Legal				
	Non-Productive	Marketable	Idle But Usable	Practical	
		Standby	Process Balance	Scheduled	
			Variability		
		Scrap			
		Rework			
		Yield Loss			
Scheduled					
Unscheduled Time					
Setups	Maintenance	Volume			
		Changeover			
Productive	Good Products	Process Development			
		Product Development			

